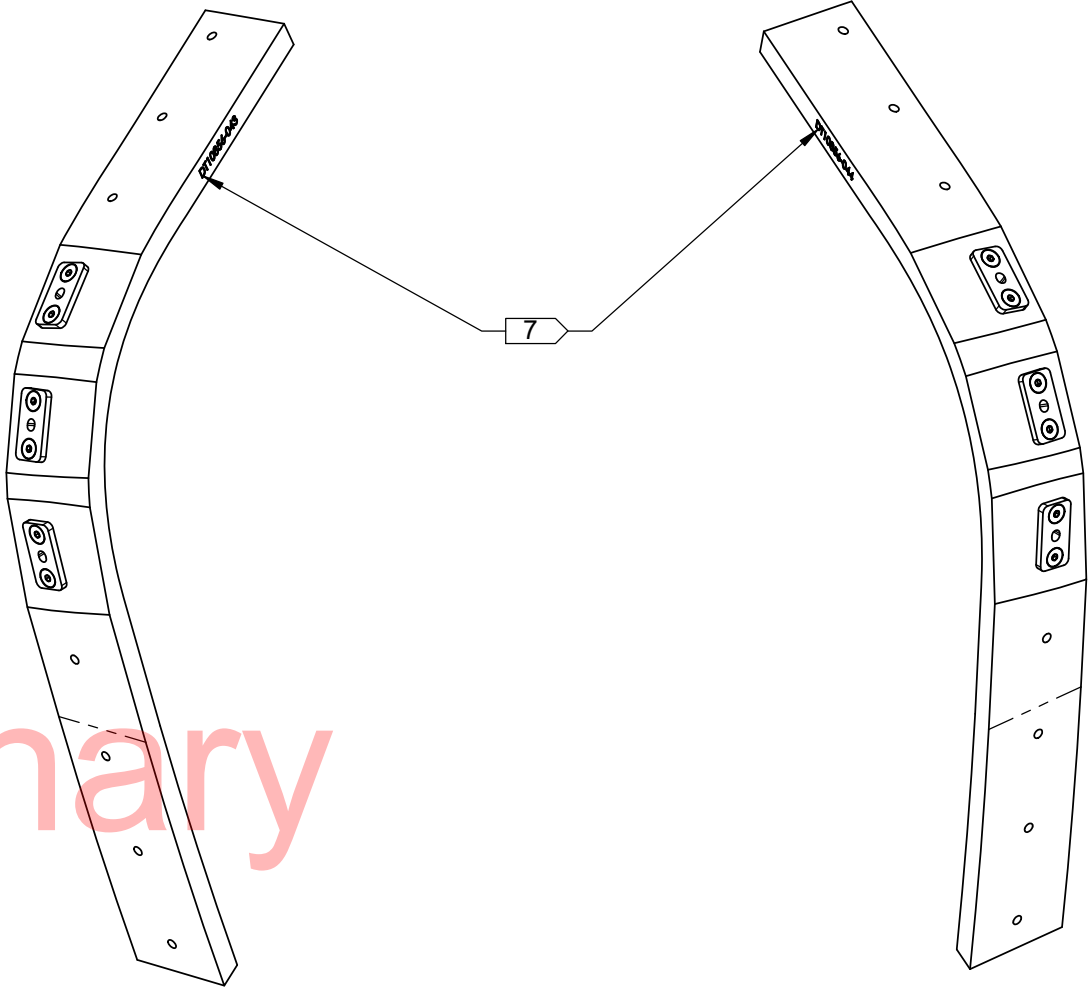
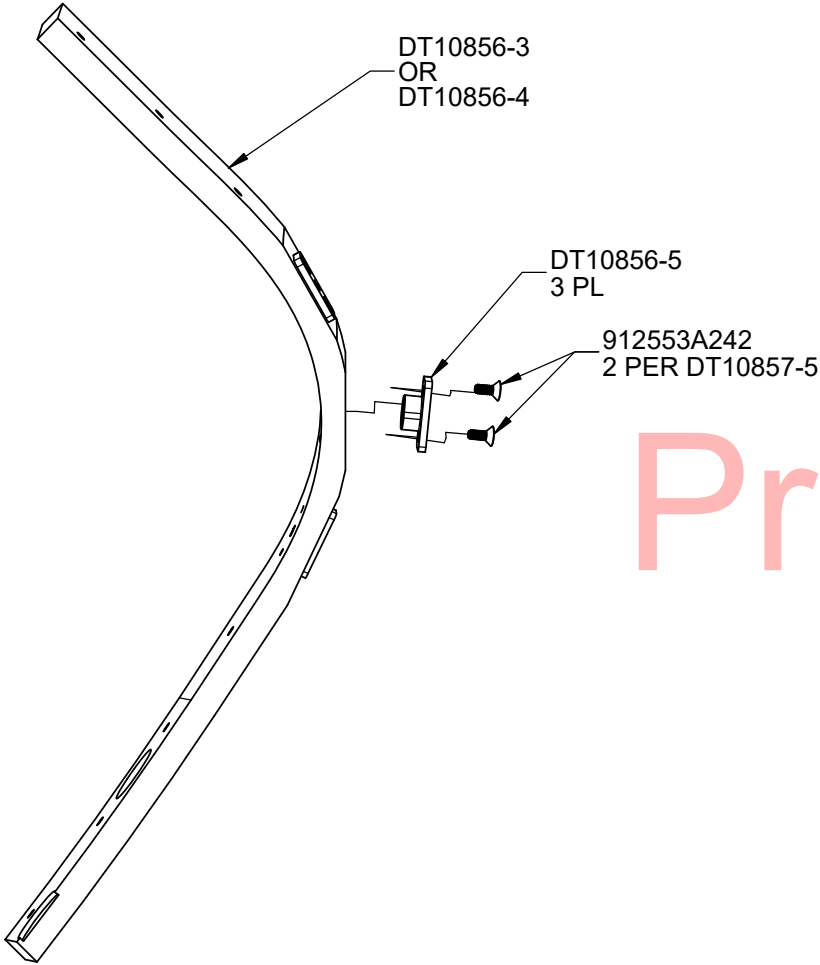


QTY -043	QTY -044	P/N	DESCRIPTION
X		DT10856-043	SLOTTED LONG SIDE ASSY, LH
	X	DT10856-044	SLOTTED LONG SIDE ASSY, RH
1		DT10856-3	SLOTTED LONG SIDE, LH
	1	DT10856-4	SLOTTED LONG SIDE, RH
3	3	DT10856-5	BUSHING, .04 SLOT
6	6	91253A242	#10-24 SCREW .500 LG (McMaster-Carr)



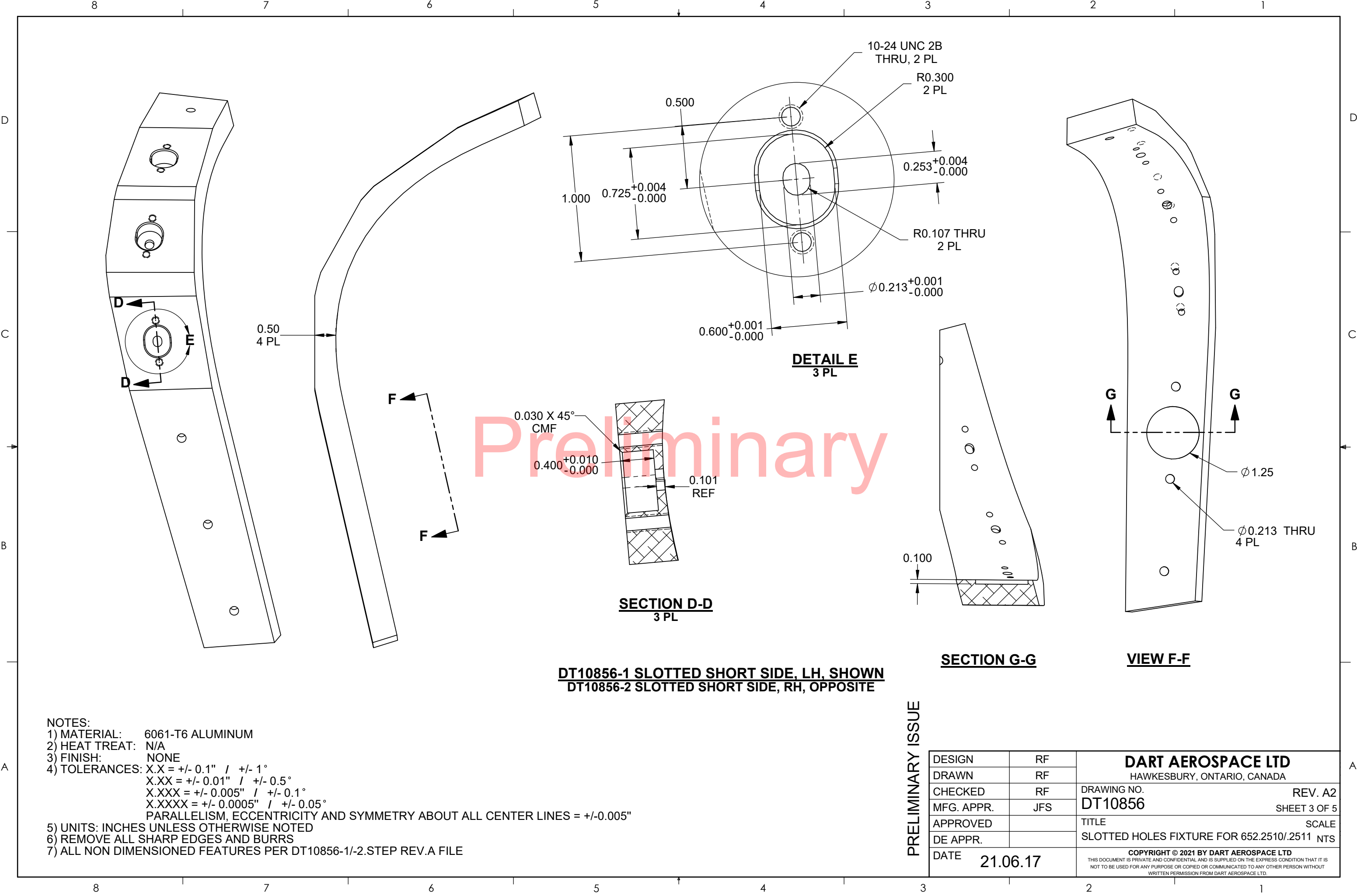
DT10856-043 SLOTTED LONG SIDE ASSY, LH

DT10856-044 SLOTTED LONG SIDE ASSY, RH

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: NONE
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: IDENTIFY ASSEMBLY NUMBER PER DART QSI 044
 - 8) PRESS SLIDE FIT D10856-5 BUSHING INTO DT10856-3 AND DT10856-4 SLOTTED LONG SIDE, LH/RH
 - 9) ASSEMBLE DT10856-5 BUSHING WITH 91253A242 SCREW AS SHOWN

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. DT10856	REV. A2
MFG. APPR.	JFS	SHEET 2 OF 5	
APPROVED		TITLE	SCALE
DE APPR.		SLOTTED HOLES FIXTURE FOR 652.2510/.2511 NTS	
DATE	21.06.17	COPYRIGHT © 2021 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

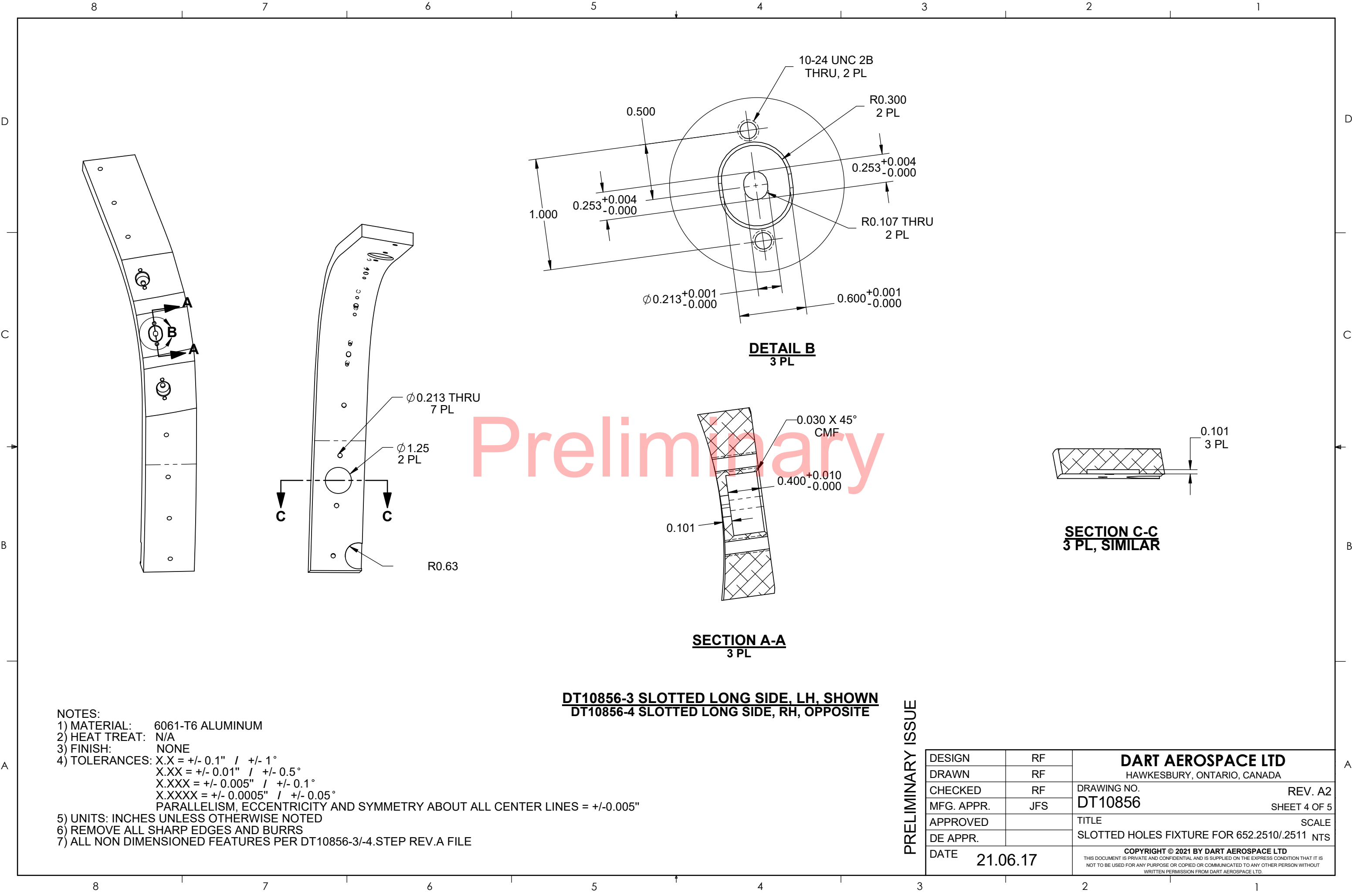


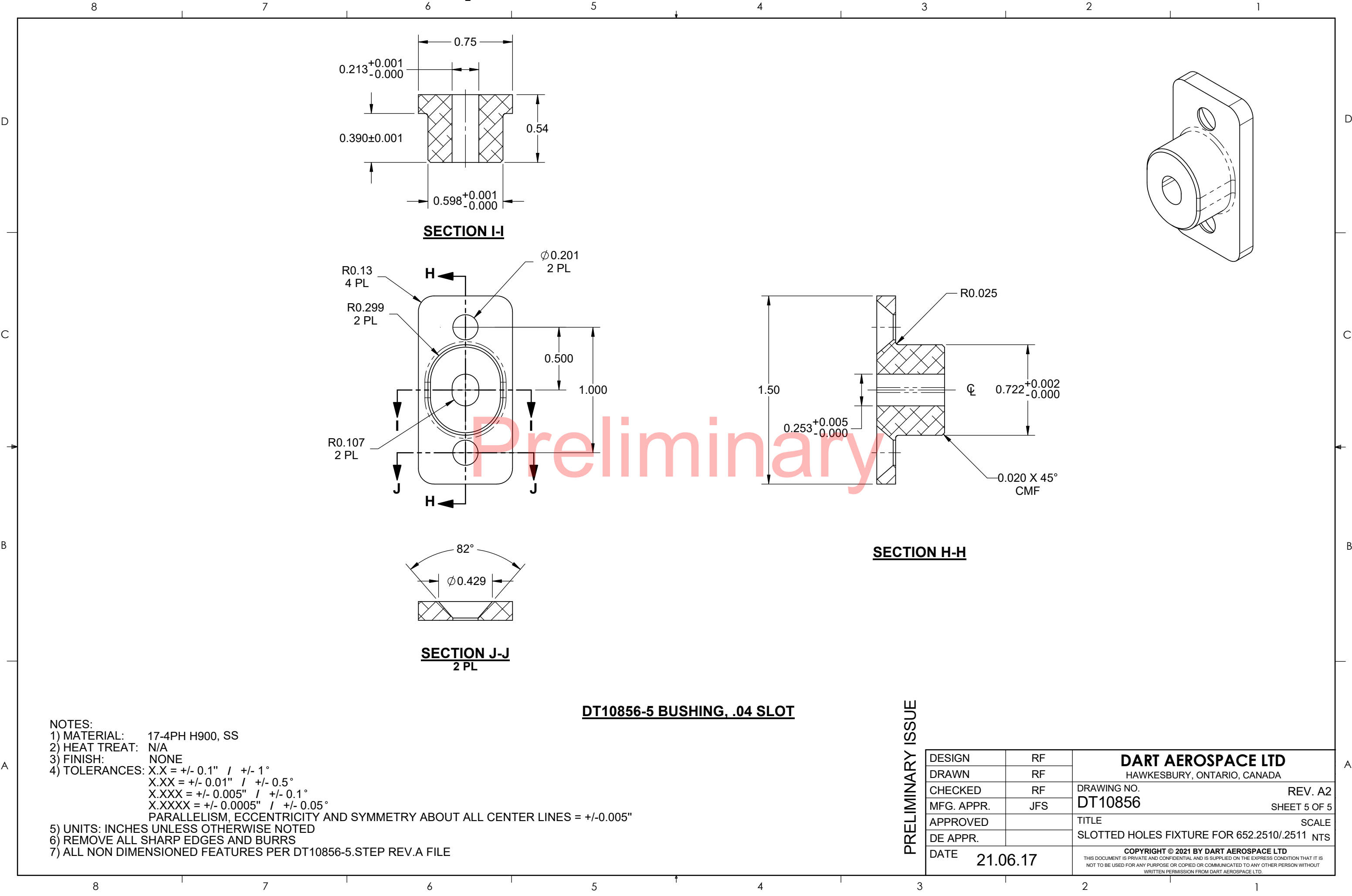
NOTES:
1) MATERIAL: 6061-T6 ALUMINUM
2) HEAT TREAT: N/A
3) FINISH: NONE
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) ALL NON DIMENSIONED FEATURES PER DT10856-1/-2.STEP REV.A FILE

DT10856-1 SLOTTED SHORT SIDE, LH, SHOWN
DT10856-2 SLOTTED SHORT SIDE, RH, OPPOSITE

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. DT10856	REV. A2
MFG. APPR.	JFS		SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SLOTTED HOLES FIXTURE FOR 652.2510/.2511 NTS	
DATE	21.06.17	COPYRIGHT © 2021 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





NOTES:
1) MATERIAL: 17-4PH H900, SS
2) HEAT TREAT: N/A
3) FINISH: NONE
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) ALL NON DIMENSIONED FEATURES PER DT10856-5.STEP REV.A FILE

DT10856-5 BUSHING, .04 SLOT

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. DT10856	REV. A2
MFG. APPR.	JFS	SHEET 5 OF 5	
APPROVED		TITLE	
DE APPR.		SLOTTED HOLES FIXTURE FOR 652.2510/.2511 NTS	
DATE	21.06.17	COPYRIGHT © 2021 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	